

W11S 系列

上辊万能式卷板机

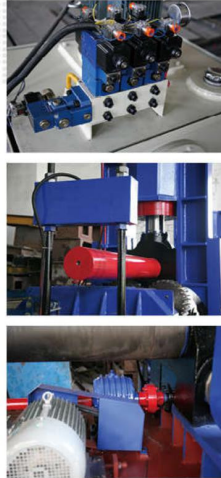
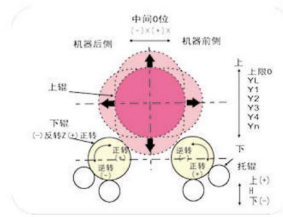
W11S Series UP-roller Universal Plate Rolling Machine

性能与特点 >

Performance and Features

- 高精度的端部预弯;
- NC控制, 高的生产效率;
- 制品精度超群;
- 作业的安全;
- 整体式结构, 基础简单移动方便;
- 不同的用途, 相应的控制方法;
- 丰富的弯曲形状。

- High-precision end pre-bending
- NC and high production efficiency
- Products with preeminent precision
- Safety operation
- Structure of whole set with simple base and convenience for movement
- Multiple uses with correspondent control
- Rich in bending shape



TECHNICAL PARAMETERS

技术参数 / W11S系列

型号 Type	最大卷板厚度 Maximum crimp thickness	最大预弯厚度 Maximum pre-bending thickness	最大卷板宽度 Maximum crimp width	板材屈服极限 Plate yield limit	上辊直径 The upper roller diameter	下辊直径 Roll diameter	下辊中心距 Under the roller center distance	电机功率 Power	液压电机功率 Hydraulic motor power
	(mm)	(mm)	(mm)	(MPa)	(mm)	(mm)	(mm)	(Kw)	(Kw)
W11S-6×1500	6	4.5	1500	245	175	125	160	4	2.2
W11S-6×2000	6	4.5	2000	245	180	125	160	4	2.2
W11S-6×2500	6	4.5	2500	245	235	135	180	5.5	2.2
W11S-6×3200	6	4.5	3200	245	245	145	200	7.5	4
W11S-8×2000	8	6	2000	245	220	135	180	4	2.2
W11S-8×2500	8	6	2500	245	240	135	180	5.5	4
W11S-12×2000	12	10	2000	245	250	145	200	7.5	4
W11S-12×2500	12	10	2500	245	270	150	245	11	5.5
W11S-12×3000	12	10	3000	245	300	165	270	18.5	5.5
W11S-16×2000	16	12	2000	245	260	150	245	11	5.5
W11S-16×2500	16	12	2500	245	300	165	270	15	5.5
W11S-16×3200	16	12	3200	245	350	180	400	22	7.5
W11S-20×2000	20	16	2000	245	300	165	270	15	7.5
W11S-20×2500	20	16	2500	245	340	180	300	22	7.5
W11S-25×2000	25	20	2000	245	340	180	300	22	7.5
W11S-25×2500	25	20	2500	245	380	220	360	30	7.5
W11S-30×2500	30	25	2500	245	430	235	380	37	11
W11S-30×3000	30	25	3000	245	460	250	400	37	15
W11S-30×3200	30	25	3200	245	490	260	420	37	15
W11S-30×4000	30	25	4000	245	590	290	500	45	22
W11S-40×2000	40	35	2000	245	470	260	420	37	22
W11S-40×2500	40	35	2500	245	510	290	500	45	22
W11S-40×3000	40	35	3000	245	540	290	500	45	22
W11S-40×4000	40	35	4000	245	610	360	650	55	30
W11S-50×3200	50	40	3200	245	610	360	700	75	30
W11S-50×4000	50	40	4000	245	700	380	700	90	30
W11S-60×3000	60	50	3000	245	650	380	700	75	30
W11S-60×4000	60	50	4000	245	780	440	820	90	37
W11S-60×5000	60	50	5000	245	850	460	880	110	37
W11S-70×3000	70	70	3000	245	710	420	780	75	37
W11S-80×2500	80	70	2500	245	710	420	780	75	37
W11S-80×3000	80	70	3000	245	770	460	880	90	37
W11S-90×3000	90	80	3000	245	825	480	920	45x2	45
W11S-100×3000	100	90	3000	245	860	520	1000	45x2	45
W11S-120×3000	120	110	3000	245	960	600	1120	75x2	45

Sample parameters are subject to change without prior notice! 样本参数如有更改恕不另行通知!

W11 系列

对称上调式卷板机

W11 Series Mechanical 3-Roller Symmetrical Rolling Machine

性能与特点 >

Performance and Features

◎W11三辊卷板机，为机械升降及机械传动，上辊可分离取料电动升降起辊。并可根据客户的要求安装各种特殊旁轮从而达到卷角铁、卷圆管等异型钢材功能。

◎注：25x2500以上规格采用液压倒头卸料。

◎特殊规格可订做：长度在1000-4000mm任选。

◎W11 series plate rolling machine with mechanical drive. When take away workpieces, upper roller can be separated. Upon request, we can install kinds of side wheels to bend different types metal sheet.

◎Note: 25x2500 above specifications used hydraulic fell discharge.

◎Special specifications can be customized: length of the 1000-4000mm optional.



TECHNICAL PARAMETERS

技术参数 / W11系列

型号 Type	最大卷板 厚度 Maximum crimp thickness	最大卷板宽度 Maximum crimp width	板材屈服 极限 Plate yield limit	卷板速度 Crimp speed	满载最 小直径 Loaded with minimum diameter	上辊直径 The upper roller diameter	下辊直径 Roller diameter	两下辊中心距 The two lower rollers center distance	电机功率 Power	外形尺寸 Dimension
	(mm)	(mm)	(MPa)	(m/min)	(mm)	(mm)	(mm)	(mm)	(Kw)	L×W×H (mm)
W11-4×1500	4	1500	245	6.5	300	150	140	185	4	3110×950×1030
W11-6×1500	6	1500	245	5.5	380	170	150	210	5.5	3310×1050×1330
W11-6×2000	6	2000	245	5.5	380	180	160	220	5.5	3810×1050×1330
W11-6×2500	6	2500	245	5.7	500	190	170	260	7.5	4310×1050×1330
W11-6×3200	6	3200	245	5.5	500	240	200	310	11	5250×1350×1610
W11-8×2000	8	2000	245	5.6	450	190	170	260	7.5	3810×1050×1330
W11-8×2500	8	2500	245	5.5	500	240	200	310	11	4500×1350×1610
W11-12×2000	12	2000	245	5.5	500	240	200	310	11	4050×1350×1610
W11-12×2500	12	2500	245	5.8	650	260	220	340	11	4550×1350×1610
W11-12×3000	12	3000	245	6	750	280	220	360	15	5550×1400×1700
W11-16×2000	16	2000	245	5.8	650	260	220	340	11	4050×1350×1610
W11-16×2500	16	2500	245	6	750	280	220	360	15	5050×1400×1700
W11-16×3200	16	3200	245	5	900	340	280	440	30	5800×1600×1900
W11-20×2000	20	2000	245	5	750	280	220	360	15	4550×1400×1700
W11-20×2500	20	2500	245	5	850	340	280	440	30	5100×1600×1900
W11-25×2000	25	2000	245	5	850	340	280	440	30	4600×1600×1900
W11-25×2500	25	2500	245	4.5	900	360	290	460	37	5300×1700×1900
W11-30×2000	30	2000	245	4.5	900	360	290	460	37	4800×1700×1900
W11-30×2500	30	2500	245	4.5	1100	420	360	550	45	5800×2100×2500
W11-30×3000	30	3000	245	4.5	1200	460	380	600	45	6500×2300×2600
W11-40×2000	40	2000	245	4.5	1200	460	380	600	45	6500×2300×2600
W11-40×2500	40	2500	245	4.5	1400	480	400	600	45	6500×2300×2800
W11-40×3000	40	3000	245	4	1600	500	425	650	55	7600×2300×2400
W11-50×2000	50	2000	245	4	1800	500	425	650	55	6500×2400×2600
W11-50×3200	50	3200	245	3.5	2000	580	480	750	55	7000×2500×2600
W11-60×3000	60	3000	245	3.5	2000	700	560	800	90	8000×2500×2700

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W12NC 系列

四辊卷板机

W12NC Series Four Rolls Plate Rolling Machine



性能与特点 > Performance and Features

◎W12NC系列四辊卷板机，是微机控制四辊卷板机，能将金属板料一次上料，不需调头即可完成板料端头预弯和卷制成形，剩余直边小，该机主工作辊为主驱动辊，下辊、侧辊为被动辊，下辊、侧辊升降为液压传动，升降位移均由计算机控制，自动调平，屏幕数字显示，同步精度±0.2mm。翻转轴承体的翻转和复位，由液压驱动，上辊尾部装有平衡机构，可以方便卸出卷制后的工件及筒体。设有移动式独立操作台，设有多种安全联锁装置，该机功能全，精度高，操作方便，是石油、化工、锅炉、造船、水电、金属结构等行业卷制圆形、弧形和锥形工件最为理想的首选机型。

◎W12NC series four-roller bending machine, computer control four roller coiling machine able to sheet metal on the first material, without a U-turn to complete the pre-bending and volume of the ends of the sheet made of shape, remaining straight edge, the aircraft. The work rolls the main drive roller, lower roller, side rolls as a passive roll, the next roll, side roll movements of the hydraulic drive, lift displacement by computer control, automatic leveling, digital display on the screen, the synchronization accuracy of ±0.2mm. Flip of the bearing body and reset by a hydraulic drive, the rear of the upper roller equipped with a balancing mechanism can facilitate the unloading of the workpiece after rolling and simplified. Has independent mobile console with a variety of safety interlocks, the machine features a high precision, easy to operate, rolling round for petroleum, chemical, boiler, shipbuilding, water, electricity, metal structure, curved the ideal model of choice and the tapered workpiece.

型号 Model	最大卷板宽度 Maximum crimp width	板材屈服 极限 Plate yield limit	卷板速度 Rolling speed	预弯板厚 Pre-curved plate thickness	满载最小直径 Loaded with minimum diameter	上辊直径 The upper roller diameter	下辊直径 Roll diameter	侧辊直径 Side of the shaft diameter	主电机功率 Main motor power	外形尺寸 Dimension	
(mm)	(mm)	(MPa)	(m/min)	(mm)	(mm)	(mm)	(mm)	(mm)	(Kw)	L×W×H (mm)	
W12NC-12x2000	12	2000	245	5.45	10	700	250	230	210	15	5600×2000×2070
W12NC-12x2500	12	2500	245	5.5	10	750	300	280	220	18.5	6300×2000×1200
W12NC-12x4000	12	4000	245	4	10	850	390	360	280	30	7600×2000×1800
W12NC-16x2000	16	2000	245	5.5	12	750	300	300	220	18.5	5800×2000×1800
W12NC-16x2500	16	2500	245	6.5	12	850	330	300	260	22	6810×2000×1870
W12NC-20x2000	20	2000	245	6.5	16	850	330	300	260	22	6000×2000×1850
W12NC-20x2500	20	2500	245	6.5	16	1000	360	340	280	30	6850×2000×2070
W12NC-20x3000	20	3000	245	4.5	16	1100	410	380	320	37	7310×2100×2200
W12NC-25x2000	25	2000	245	6.5	22	1000	360	360	280	30	6300×2300×2070
W12NC-25x2500	25	2500	245	5	22	1100	410	380	320	37	8000×2600×2100
W12NC-25x3000	25	3000	245	5	22	1150	480	440	400	37	9000×3200×2500
W12NC-25x4000	25	4000	245	4	22	1200	560	520	420	45	10100×3500×2900
W12NC-30x2000	30	2000	245	5	25	1100	410	380	320	37	7500×2600×2500
W12NC-30x2500	30	2500	245	4.5	25	1150	480	440	400	37	8400×2590×2600
W12NC-30x3000	30	3000	245	4	25	1300	520	480	400	45	9200×3500×2900
W12NC-30x4000	30	4000	245	4	25	1500	620	580	480	55	10200×3500×2900
W12NC-40x2000	40	2000	245	4.5	36	1200	480	450	400	37	8200×3000×2500
W12NC-40x2500	40	2500	245	4	36	1300	520	480	400	45	8700×3500×2900
W12NC-40x3000	40	3000	245	4	36	1500	580	520	450	55	9200×3600×3000
W12NC-50x2000	50	2000	245	4	45	1500	520	480	400	55	8500×3500×3000
W12NC-50x2500	50	2500	245	4.5	45	1550	600	560	460	55	9000×4000×3300
W12NC-50x3000	50	3000	245	4	45	1800	670	630	520	55	9800×4300×3500
W12NC-60x2500	60	2500	245	4	50	1800	690	650	520	55	9500×4500×3700
W12NC-60x3000	60	3000	245	4.5	50	1800	750	710	560	75	10000×4500×3800
W12NC-70x3000	70	3000	245	3.5	60	2500	750	720	600	75	13000×3500×3800
W12NC-80x3200	80	3200	245	3	70	2500	800	780	620	75	13500×3500×3800
W12NC-90x4000	90	4000	245	3	80	2500	900	880	700	90	15000×3800×4200

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BLMA
Nanjing Blma Machinery Co., Ltd.